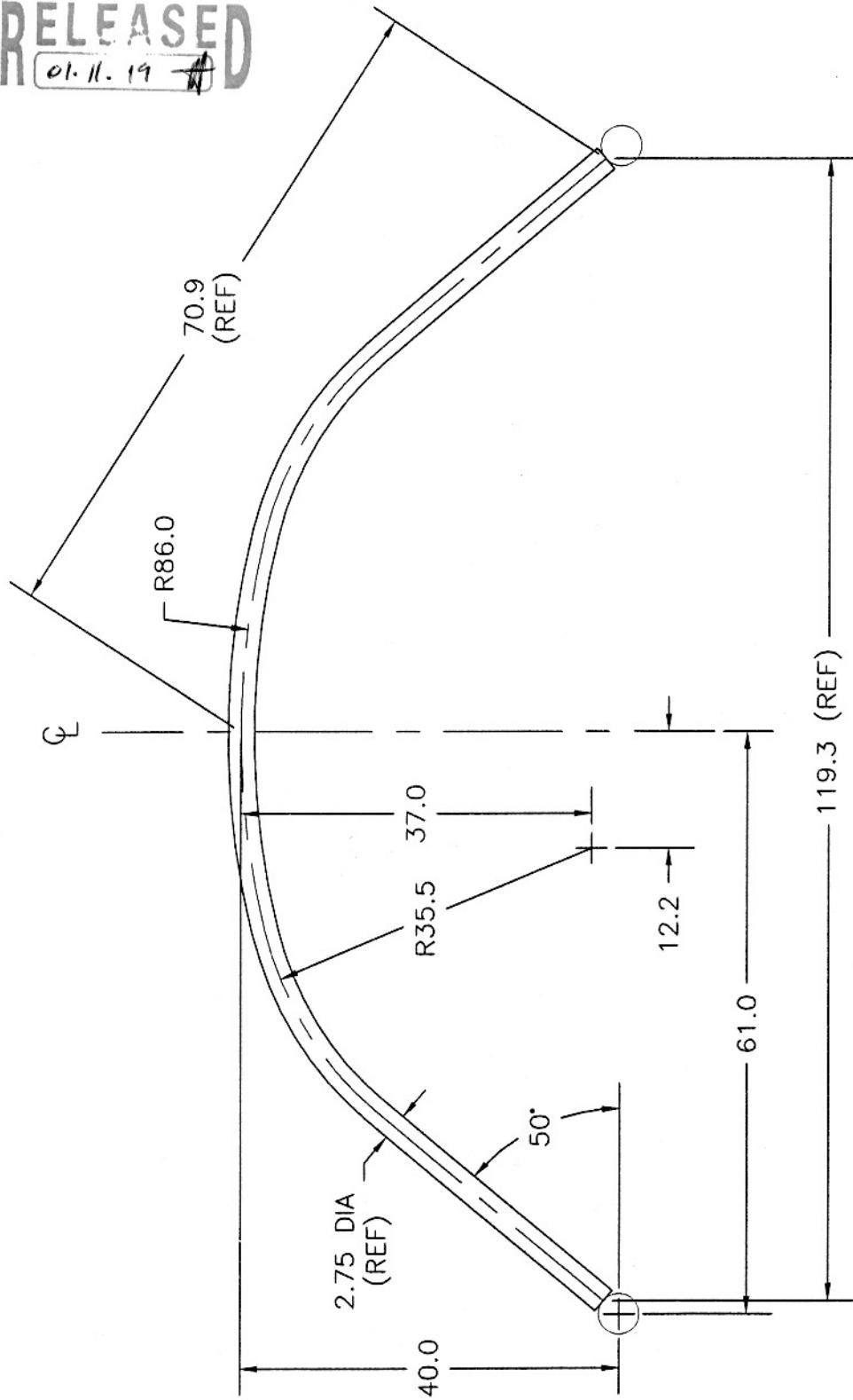


DART

| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D205-596-001 | REV. D SHEET 1 OF 1 |
| DATE 98.11.27 | | TITLE CROSSTUBE | SCALE 1:18 |
| D | 98.11.27 | REDRAWN ON SEPARATE SHEET | |

RELEASED
01.11.19

MATERIAL: 2.75 O.D. x 0.375 WALL, SEAMLESS DRAWN TUBING 7075-T6 (WW-T-700/7)
MINIMUM ULTIMATE TENSILE STRESS = 77 ksi
MINIMUM YIELD TENSILE STRESS = 66 ksi
MINIMUM ELONGATION = 7%

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2
PAINT WHITE PER DART QSI 005 4.2
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED